

Date: Monday, 18/08/2008 4:03:29 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PATIENT STOP ASSEMBLY  
 Job Number : 41339 -2  
 Estimate Number : 10949  
 P.O. Number :  
 This Issue : 18/08/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 18/08/2008 Type : MACHINED PARTS  
 Previous Run : 36229  
 Part Number : D2493  
 Drawing Number : D2493 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material :  
 Due Date : 10/09/2008 Qty: 6 Um: Each  
 Written By :  
 Checked & Approved By : JLD 08.8.18  
 Comment : Est. C 03.01.17 Reformat; Incorporated D2492 KJ/RF

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D2444 Pip Pin Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)  
 Pip Pin Assembly

Pick:

Qty Part Number Description Batch  
 2 D2444 Pip Pin

B41429 (5x)

B42976 (5x)

B42921 (10x)

SS 08/10/31 (10x)

2.0 D2492 Patient Stop



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 Patient Stop

Pick:

Qty Part Number Description Batch  
 1 D2492 Patient Stop

37434

SS 08/10/31 (10x)

3.0 AN960JD10 Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)  
 Washer

Pick:

Qty Part Number Description Batch  
 2 AN960JD10 Washer

M109059

SS 08/10/31 (10x)

4.0 MS21042L3 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)  
 Nut

Pick:

Qty Part Number Description Batch  
 2 MS21042L3 Nut

M109031

SS 08/10/31 (10x)

THE UNIVERSITY OF CHICAGO  
LIBRARY  
1000 S. MICHIGAN AVE.  
CHICAGO, ILL. 60607  
TEL. 773-936-5000

1975

1976

1977



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PATIENT STOP ASSEMBLY

Job Number: 41339

Part Number: D2493

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MS27039107

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : ~~42.0000~~ Each(s)

Screw

Pick:

Qty Part Number Description

Batch

2 MS27039-1-07 Screw

M18057

8/10/31 x10

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2493.

Identify as D2493

D2492 on BOM as material listed in Step 2.

8/10/03 (10)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08.11.03 (10)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 185

8/11/3

(10) SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/04

Job Completion



u 08.11.03

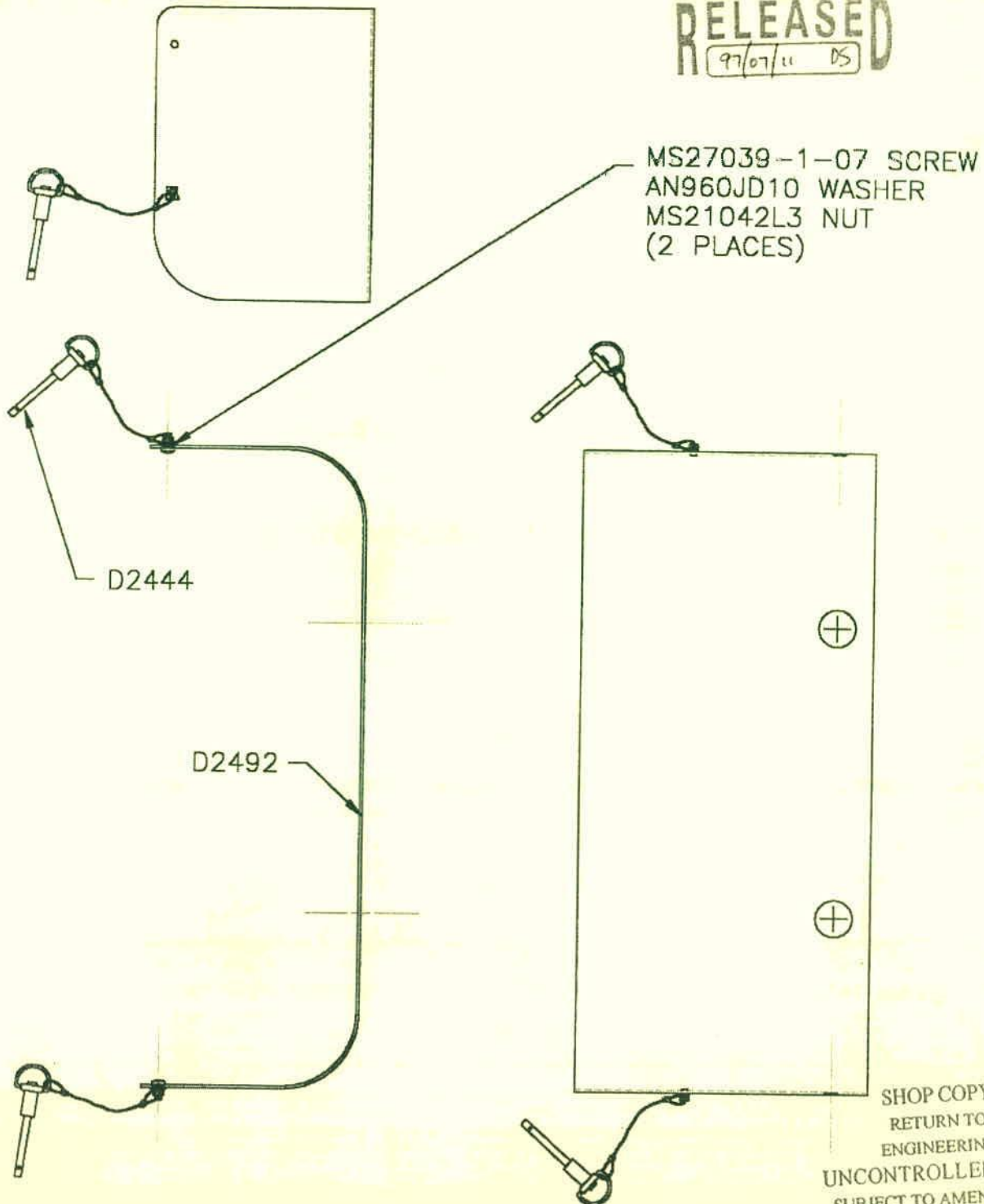
THE  
JOURNAL  
OF  
THE  
AMERICAN  
MEDICAL  
ASSOCIATION  
PUBLISHED WEEKLY  
CHICAGO, ILL., U.S.A.  
1914

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2493	SHEET 1 OF 1
DATE 95:24:10	TITLE PATIENT STOP ASSEMBLY	SCALE 1:4	

RELEASED  
97/07/11 DS



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WORK ORDER  
NO. 41339



